

heathcoat fabrics

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WOVEN APPAREL TECHNICAL SPECIFICATION

Quality: V-01633
Description: Hypalon Coated Para-aramid
Composition: 100% Para-aramid + Hypalon Coating
Weave: 2 x 2 Twill

Ends/cm ($\pm 3\%$): 23.5
Picks/cm ($\pm 3\%$): 17.5
Fin. Weight ($\pm 10\%$): 620
Fin. Width (Usable): 150

<u>COLOUR FASTNESS</u>	<u>METHOD</u>	<u>CHANGE</u>	<u>STAIN</u>
Washing	ISO 105 1997 C06 B1S	4 C	4 S
Dry Cleaning	ISO 105 1995 D01	4 C	4 S
Dry Rubbing	ISO 105 1995 X12		4 S
Wet Rubbing	ISO 105 1995 X12		4 S
Water @ 37°C	ISO 105 1996 E01	4 C	4 S
Perspiration (Acid & Alkali)	ISO 105 1996 E04	4 C	4 S
Light	ISO 105 1988 B02	4	4 S

<u>PHYSICAL PERFORMANCE</u>	<u>METHOD</u>	<u>WARP</u>	<u>WEFT</u>
Wash Stability	BS EN 26330-1993 (2A/60/E)	-2.0%	-2.0%
Tensile Strength	ISO 13934-1999	3900 N	1200 N
Wing Rip Tear Strength	BS 4303-1968	150 N	90 N
Abrasion	ISO 12947-1999	80,000 Revs.	

ADDITIONAL TESTS - (AS REQUIRED)

Flammability Testing (EN533): 1997 Limited Flame Spread Index 3
(As received & after 5 wash cycles @ 40° C)

Care Recommendations



Issue No. 3

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S Barber

Technical Manager

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